

5/37

| | | |
|--|---------------------|-------|
| DART AEROSPACE LTD. | Work Order : | 24177 |
| Description: 205 Skid Tube 'I' Beam | Part Number: | D2596 |
| Drawing: D2596 Rev C | Qty: | 20 |

| Step | Location | Procedure | By | Date | Qty |
|------|------------|---|-----------|----------|-----|
| 1 | EXPEDITING | Issue Work Order <i>Dwg not required</i> PF 03.01.23 | <i>JA</i> | 05.09.02 | 20 |
| 2 | METAL | Cut D2500-3 to length: 99.5" Batch B21570 | Pmc | 05-9-2 | 20 |
| 3 | METAL | Use Jig DT 8093 to drill pilot holes #30 Open to 0.625" diameter using a uni-bit | Pmc | 05-9-6 | 20 |
| 4 | METAL | Acid Etch and Alodine per QSI 005 4.1 | Pmc | 05-9-6 | 20 |
| 5 | QC | Level 5 inspection | <i>JA</i> | 05-09-07 | 20 |
| 6 | STORES | Identify and Stock | Pmc | 05-9-7 | 20 |
| 7 | EXPEDITING | Close W/O Cost / part: 26.56 <i>SAC 05/09/08</i> (20) <i>29.96</i> | <i>JA</i> | 05/09/08 | 20 |

| Rev | Date | Change | Revised By | Approved By |
|-----|----------|---|------------|-------------|
| B | 98.01.19 | | | |
| C | 98.10.15 | Eliminated DEO, Changed Dwg Revision | KS | |
| D | 99.02.02 | Changed QA to QC, Added Step 6 and Cost | DM | <i>JA</i> |

MANUFACTURER RELEASE CERTIFICATION

D.O.T Approval 9-89

The aeronautical product described hereon conforms to approved type design data and is in a condition for safe operation.

Authorized Inspector

Date

RELEASED
DM 99.02.04

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 05/09/08

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 01, 2005
10:49 am

Work Order No : 0024177
Project Name : D2596
Project For : WK537
Work Order Type : Main
Main WO Number :
House Part Number : D2596
Description : 205 Web
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 09-01-05
Est Finish Date : 09-09-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 2.25 | 100.00 | | |
| Production Cost : | 0.00 | 33.58 | 100.00 | 0.00 | 33.58 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| Total Cost : | 0.00 | 33.58 | 100.00 | | |
| Mark up : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 33.58 | | | |

| | Estimated | Actual |
|--------------------------|-----------|-----------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | (-33.58) |